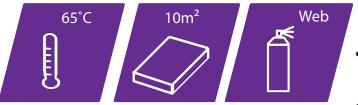


TECHNICAL DATA SHEET

TUSKBOND TACK200 Tackifier Spray Adhesive



FEATURES:

•UNIFORM SPRAY •FAST EASY APPLICATION •FAST DRYING •HIGH SOLIDS •EXTREMELY HIGH COVERAGE •LOW ODOUR •NON-CHLORINATED •BONDS A WIDE VARIETY OF SUBSTRATES TO SUBFLOORS

PRODUCT DESCRIPTION:

Tuskbond TACK200 Tackifier is a high solids, tacky, flammable, spray adhesive developed for holding carpet tiles and other flooring products to suitable subfloors including flooring grade plywood, OSB Board, hardboard, ceramic, concrete and existing non-cushion backed resilient floors which must be well bonded and free from any surface contaminants such as polish, wax, cleaners etc. It is designed to be used as a one way stick, which can be applied to the floor with the carpet tile laid after the product has dried. Always test a small sample of the materials first to ensure the suitability of the product for the application. For instance, some vinyls contain large amounts of plasticiser which, over time, can migrate and soften the bond. When in doubt, test first.

Do not use on flexible PVC or expanded polystyrene.

TECHNICAL SPECIFICATION

Property

Solvent Propellant Solids Content (approx) Spray Pattern Colour Coverage (500ml aerosol) Heat Resistance Available Sizes

Tuskbond TACK200

Hydrocarbon Ether 35-40% Web Clear ~ 10m² (dry coat weight 5g/m²) 65°C 13kg, 65kg

STORAGE:

Protect from extremes of temperature in a controlled environment between 15 and 35°C, and away from direct sunlight. Do not stand on a cold concrete floor. Low temperatures can result in irreparable separation of the adhesive. If the adhesive sprays like a jet, the canister is too cold. Warm to at least 10°C before using. Stored under the correct conditions, in original, unopened containers, the product will have a shelf life of 12 months.

DO NOT ALLOW THE PRODUCT TO FREEZE





TECHNICAL DATA SHEET

TACK2



DIRECTIONS FOR USE:

- Surfaces should be clean, dry and free from grease, oil and dust. Excessive dust will impair performance. Concrete and screed floors should be fully cured with an efficient damp proof membrane. See BS CP102 and BS 5325. For best results the substrate and product should be bonded at temperatures between 15°C and 25°C.
- Asphalt and surface membranes must be covered with at least 3mm of good quality smoothing compound.
- Dusty or friable surfaces should be treated with a suitable primer. Underfloor heating should be turned off for 48 hours prior to and after the installation.

- Hold the aerosol 10-20cm away at approx 70° to the surface and apply a uniform coat of adhesive, ensuring 80-100% coverage.
- When the adhesive is dry and very tacky it is ready to have the flooring material bonded to it.
- Porous substrates may require two applications.
- Drying takes approximately 1 to 2 minutes depending on substrates, ambient temperature and humidity. Over spraying and pooling of the adhesive will increase drying.
- To prevent spray nozzle from blocking, at the end of each period of use, turn the can upside down and press nozzle until spray is clear of adhesive.

LIMITATIONS

Tuskbond TACK200 Tackifier dries in under two minutes under normal conditions, but this will vary under different temperatures and humidities. High humidity and low temperatures will slow the drying time and if the temperature gets very low, can produce bloom. Bloom is moisture which forms on the glue line caused by solvent evaporation lowering the air temperature above it.

DISCLAIMER

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